



**FEED MATERIAL—**  
into cutter  
so that the  
carrier is on  
the bottom.



**PREHEAT & POSITION—**  
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up (*reads left to right*). Place cover sheet over graphic.



**CUT LOGO,**  
words or  
numbers  
in reverse  
(*mirror image*).



**HEAT APPLY—**  
Temperature: 320°F; 160°C  
Time: 10-15 seconds  
Pressure: firm  
#7 on Hotronix®

*Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.*



**WEED** away  
excess material  
leaving only  
the desired  
graphic on the  
carrier.



**PEEL COLD—**

Create a prismatic effect on garments with CAD-CUT® Hologram heat transfer material.

## CUTTER GUIDELINES

CUTTER	PREMIUM BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60° Twill blade	90-150g / 90-130g 110-130g	.25 / .5 0.5	20-25cm/s